

# **Piping Systems and Welding**

#### MODULE

#### **About the Skill Module**

This skill module describes the material and construction methods and piping system codes, including industry requirements and principles related to piping system operation, safety, reliability, and availability outlining applicable codes/standards and statutory requirements. The module also explains the purpose of welding, codes, types of weld processes, welding metallurgy, filler materials, shield materials, testing practices, and quality control.

# **Target Audience**

Facilities Engineers, Process Engineers, Senior Operations Personnel, Field Supervisors, Engineers who select, design, install, evaluate or operate gas processing plants and related facilities

### You Will Learn

Participants will learn how to:

- Describe the processes for manufacturing industrial pipe for high pressure and hazardous material containment
- Describe industry design, material, and construction methods
- Define piping specifications, economic selection criteria, and project specific requirements
- Identify pressure, temperature, and weight factors, and describe how they are applied to piping systems
- Identify organizations that provide codes and standards used in the piping systems
- · Define pipe sizing criteria and equations, outlining loads/limits
- Identify thermal and dynamic effects of pipe sizing and selection criteria
- Describe key code references applicable to piping sizing and selection criteria
- · Describe piping sizes, ratings, materials, and design considerations
- Explain pipe and fitting manufacturing codes, standards, and industry specifications
- Identify piping materials for oil and gas and other industrial applications
- Describe and identify basic industry codes and standards that define piping classes, services, and service conditions used in the oil and gas and other industries
- Describe the physical properties of the fluid and the pipeline that affect liquid flow
- Define the application and importance of conservation of energy, conservation of mass to determining hydraulic behavior
- Determine flow friction coefficients and calculate proper line size/pressure drop relationship for hazardous liquids pipelines

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- Define issues related to piping system layout and integration with other equipment
- Describe joint efficiency and what it means
- Explain the difference between a joint efficiency of 1.0 and full radiography of all pressure containing butt welds
- Identify the 100% radiography requirements from chart UCS-57
- Describe weld joint design and preparation
- Discuss the five types of welding used in pressure vessels and their application
- · Review common weld defects
- Explain the differences between Procedure Qualification Record (PQR) and Welding Performance Qualification (WPQ)

### **Product Details**

Categories: Midstream

Disciplines: Mechanical Engineering

Levels: Basic

Product Type: Individual Skill Module

Format: On-Demand

Duration: 5.5 hours (approx.)

# \$395.00